I. Introduction

Isoflurane, a halogenated anesthetic gas, is a potential health hazard and safety procedures should be followed to decrease exposure during its use to reduce risks (see MSDS). Isoflurane is commonly used to anesthetize research animals. While safer than previous generations of halogenated anesthetic agents, efforts must be made to limit exposure risks. Additionally, certain people may be especially susceptible to health risks (e.g., during pregnancy). People working with isoflurane and other volatile anesthetics can be exposed to waste anesthetic gas (WAG), especially in certain situations frequently encountered when anesthetizing rodents:

1. When using a nose cone/face mask that does not form a tight seal around the animal’s face. WAG can leak around the mask into the room.
2. When using an induction chamber. Opening the charged chamber to retrieve the induced animal releases WAG into the room. Sliding induction chambers are safer than hinged.
3. When using an open system (bell jar, conical tube) rather than a vaporizer with scavenging.
4. When using a stereotaxic surgery device. WAG is released below the animal’s head.
5. When a non-rebreathing system is not used, which allows more waste gas to be released from the supply tubing.

**Signs of acute exposure:** nausea, vomiting, nose/throat/respiratory irritation, headache, dizziness, drowsiness, skin irritation

**Signs of chronic exposure:** hypotension (low blood pressure), tachycardia (increased heart rate), respiratory depression, elevated blood glucose.

**OSHA:** OSHA has not established a permissible exposure limit, but it is recommended that no worker should be exposed to greater than 2ppm of any halogenated anesthetic agent such as isoflurane.

**Monitoring:** Periodic monitoring for WAG levels is recommended. Companies such as Assay Technology [http://www.assaytech.us/](http://www.assaytech.us/) sell and analyze ‘personal monitoring systems’ which measure the level of halogenated anesthetic gas, such as isoflurane, a person is exposed to during a specific period of time of anesthetic use. Environmental Safety Division or Research Safety may be contacted to measure isoflurane exposure levels.

II. Safety Procedures for Use with a Vaporizer (anesthesia machine) with a Scavenging System

A vaporizer system with a scavenging system can be used safely, if procedures are properly followed. Some systems actively remove WAG from the room by direct connection to an exhaust system (tubes attach to the wall or ceiling), but these are rare outside of a surgery suite. Most portable, table top (rodent) systems rely on a carbon filter to passively scavenge WAG.
Before Procedure:

- Check vaporizer system for leaks
  - With only Oxygen on, inflate bag, close pop-off valve and check for leaks in system. Open the pop-off valve again after testing.
- To fill vaporizer
  - Wear gloves and long sleeves to avoid skin contact
  - Wear eye protection to avoid eye exposure
  - Ideally fill with pin index or at least with funnel tip
- Carbon filter (e.g. F/AIR) canister
  - Carbon filters have a finite effective life span, which can be monitored by time in use, or weight. The weight of each new canister must be recorded before its first use. **A weight increase in 50g from the original weight means the canister must be discarded and replaced with a new one.** To discard, place canister inside a sealed plastic bag and place in regular trash.
  - Before each use, the weight must be checked and recorded. If the total increase is close to 50g, it should be replaced, or monitored closely during use (weigh between animals)
  - To function appropriately, the carbon canister must be at a level below that of the vaporizer, to assist passive scavenging.
  - To function appropriately, the carbon canister must be in an upright/vertical position.
  - To function appropriately with adequate air flow, the holes on the bottom of the carbon canister must not be blocked.
  - Link to a source of carbon canisters and holders: http://www.braintreesci.com/Products/anesmisc.asp

During Procedure:

- Induction chambers present high areas of exposure
  - Flush the isoflurane from the chamber before opening it
  - Hinged: Open chamber with hinge facing operator
  - Sliding: Slide chamber open perpendicular to operator
  - Best if done in non-recirculating hood or down draft table

End of Procedure:

- Before turning off the flow or disconnecting animal from circuit:
  - Turn off isoflurane, leaving oxygen flowing
  - Dump remaining anesthetic from bag (if using) to the scavenge system
- Allow animal to breath oxygen for a few minutes or until recovered
  - This scavenges the gas being eliminated from the lungs

III Open drop (Bell Jar/Conical tube) Technique

Isoflurane may be used without a vaporizer. The liquid anesthetic is applied to gauze or cotton which is placed into a container for induction (bell jar), or in a conical tube for maintenance of anesthesia. Because of the high risk for WAG exposure, this method should be performed on a
down draft table, or in a non-recirculating (fume) hood or special biosafety cabinet with a carbon filter. If a BSC without a carbon filter is to be used, ESD or RS should first measure the exposure levels.

- A 1000 ml container exposes the user to significantly less WAG than a 500 ml jar
- Keep back a sensible distance when opening the container
- If a conical tube is reused, with the cotton/gauze left inside, the tube must be labeled and closed tightly between uses. A container should not be shared among groups of animals that are not known to have the same health status.

IV. General Information

- For the best seal around the animal’s face, a diaphragm should be used on the nose cone/face mask. If using latex gloves to modify facemasks, use gloves with 12 mm thickness. A commercial source is available:
  - http://www.mipcompany.com/face_masks.html
- Ideally, a proper coaxial non-rebreathing system should be used
  - http://www.mipcompany.com/non_rebreath.html

- Stereotaxic Devices
  - Since WAG can escape below the animal’s head, it is best to perform stereotaxic surgery in downdraft table/non-recirculating hood
  - A system made specifically to scavenge this WAG is commercially available http://www.mipcompany.com/newproducts.html

*v Contact URAR vet staff with any questions or concerns.

*v Training modules for the use of volatile anesthetics and the set-up of gas anesthetic systems can be found at the AALAS Learning Library. If you do not have a Username and Password, please contact Lisa Kelly, Training Coordinator, at lmkelley@uga.edu or 706-583-0816.

V. References

- Commentary and recommendations on control of waste gas anesthetics in the workplace. JAVMA, Vol 209, No 1, July 1,1996, pp. 75-77
- Isoflurane Waste Anesthetic Gas Concentrations Associated with the Open-Drop Method. JAALAS, Vol 48, No 1, January 2009, pp. 61-64
- Isoflurane Fact Sheet, UCLA Environmental Health and Safety Staff. 2002.
Material Safety Data Sheet

MSDS Number: 1087151
Revision date: 09/16/2004
Print date: 09/16/2004

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

MSDS Number: 1087151
Product name: Forane (Isoflurane, USP)
Product code: NDC 10019-360-40, NDC 10019-360-60
Synonyms: Forane
Isoflurane
Ethane
Aerrane
2-CHLORO-2-(DIFLUOROMETHOXY)-1,1,1-TRIFLUORO- (9CI)
Chemical Family: Anesthetic
Product Type: Regulated Prescription Drug
Container Information: 100 and 250 ml bottles
Product Use: Pharmaceutical.

Supplier:
BAXTER HEALTHCARE CORPORATION
DEERFIELD, ILLINOIS 60015
(800) 422-9837 or (847) 948-4770

Emergency telephone number: PROSAR: USA (888) 990-0996 OUTSIDE USA (615)917-6114
CHEMTREC: USA (800) 424-9300 OUTSIDE USA (743)741-6089

2. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Component</th>
<th>Weight %</th>
<th>UN Number:</th>
<th>Classification:</th>
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<tr>
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</tr>
<tr>
<td>26675-46-7</td>
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</table>

3. HAZARDS IDENTIFICATION


Principle routes of exposure: Practically non-toxic by inhalation. Cardiovascular effects (may include fluctuations in heart rate, changes in blood pressure, chest pain). Respiratory effects (may include shortness of breath, bronchospasms, laryngospasms, respiratory depression). Gastrointestinal effects (may include nausea, upset stomach, loss of appetite). Nervous System effects (may include ataxia, tremor, disturbance of speech, lethargy, headache, dizziness).

Inhalation: Practically non-toxic if swallowed. No specific hazards other than therapeutic effects. See inhalation.

Ingestion: Practically non-toxic if swallowed. No specific hazards other than therapeutic effects. See inhalation.

Skin contact: May cause skin irritation.

Eye contact: May cause eye irritation.

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Product id: 1087151
Product name: Forane (Isoflurane, USP)
4. FIRST AID MEASURES

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention if symptoms appear.

Skin contact: In case of contact, immediately flush skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if irritation develops.

Ingestion: Do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If large quantities of this material are swallowed, call a physician immediately.

Eye contact: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention if irritation develops.

Notes to physician: See patient package insert in shipping carton for complete information.

5. FIRE FIGHTING MEASURES

Suitable extinguishing media: Use foam or all purpose dry chemicals to extinguish.

Special protective equipment for firefighters: Fire fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

Specific methods: No information available

Flash point: Not determined

Autoignition temperature: Not available

Flammable limits in air-lower (%): Not available

Flammable limits in air-upper (%): Not available

6. ACCIDENTAL RELEASE MEASURES

Personal precautions: Immediately contact emergency personnel. Keep unnecessary personnel away. Use suitable protective equipment (Section 8). Follow all fire fighting procedures (Section 5).

Environmental precautions: No information available.

Methods for cleaning up: If emergency personnel are unavailable, contain spilled material. For small spills add absorbent (soil may be used in the absence of other suitable materials) scoop up material and place in a sealed, liquid-proof container for disposal. For large spills dike spilled material or otherwise contain material to ensure runoff does not reach a waterway. Place spilled material in an appropriate container for disposal.

7. HANDLING AND STORAGE

Handling: Technical measures/precautions: Wash thoroughly after handling.

Incompatible products: No special restrictions on storage with other products.
# Occupational Exposure Limits

<table>
<thead>
<tr>
<th>Component</th>
<th>OSHA- Time Weighted Average:</th>
<th>OSHA- Short Term Exposure Limit:</th>
<th>OSHA- Ceiling Limits</th>
<th>ACGIH- Time Weighted Average:</th>
<th>ACGIH- Short Term Exposure Limit:</th>
<th>ACGIH- Ceiling Limit Value:</th>
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<tr>
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<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
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</table>

CEIL: 2 ppm

**Engineering measures:** Use process enclosures, local exhaust ventilation, or other engineering controls to keep airborne levels below recommended exposure limits.

**Personal protective equipment:**

**Respiratory protection:** Perform exposure monitoring for this product and its components to ensure that employees are not exposed to levels greater than applicable regulatory limits. If exposure levels exceed regulatory limits, implement a respiratory protection program including respiratory protection that is in compliance with OSHA 29 CFR1910.134 (in the US) or equivalent regulation in other regions. Fire fighting requires the use of a self-contained breathing apparatus with full face piece and positive pressure mode.

**Hand protection:** Use chemical resistant, impervious gloves.

**Skin and body protection:** Work uniform or laboratory coat. Additional body garments should be used based upon the task being performed (e.g., sleevelets, apron, gauntlets, disposable suits).

**Eye protection:** Safety glasses. Goggles, face shield, or other full-face protection if potential exists for direct exposure to aerosols or splashes.

# Physical and Chemical Properties

**Physical state:** Liquid

**Appearance:** Aqueous solution

**Color:** Clear, Colorless.

**Odor:** Pungent. Ethereal. Musty.

**pH:** Not applicable.

**Molecular weight:** 184.5 g/mole

**Boiling point/range:** 48.5°C (119.3°F)

**Melting point/range:** Not available.

**Density:** 1.3002 g/cm³ at 20°C (68°F)

**Vapor pressure:** 238 mmHg at 20°C (68°F)

**Evaporation rate:** Not available.

**Solubility:** 0.275% in water.

**Partition coefficient (n-octanol/water):** Not available.

**Viscosity:** Not available.

**% Volatile by Volume:** 100% (w/w)
10. STABILITY AND REACTIVITY
Stability: Stable under recommended storage conditions.

Polymerization: Not applicable


Materials to avoid: Peroxides.

11. TOXICOLOGICAL INFORMATION

<table>
<thead>
<tr>
<th>Component</th>
<th>LD50s and LC50s</th>
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| Forane (Isoflurane, USP) 26675-46-7 | Oral LD50 Mouse = 5080 µL/kg  
Oral LD50 Rat = 4770 µL/kg  
Inhalation LC50 Rat = 15300 ppm  
Inhalation LC50 Mouse = 16800 ppm |

Acute toxicity: Cardiovascular effects (may include fluctuations in heart rate, changes in blood pressure, chest pain). Respiratory effects (may include shortness of breath, bronchospasms, laryngospasms, respiratory depression).


Carcinogenic effects: Not classified or listed by IARC, NTP, OSHA, EU and ACGIH.

Mutagenic effects: No data is available on the product itself.

Reproductive toxicity: No impairment to fertility based on animal data. May be fetotoxic at high doses based on animal data.

FDA Pregnancy Catagory C

12. ECOLOGICAL INFORMATION

Environmental properties:

<table>
<thead>
<tr>
<th>Component</th>
<th>Ecotoxicity - Water Flea Data</th>
<th>Fish Species Ecotoxicity</th>
<th>Ecotoxicity - Freshwater Algae Data</th>
<th>Microtox Eotoxicity Data</th>
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<td>None.</td>
<td>None.</td>
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Ecotoxicity effects: No data available

Bioaccumulation: No data available

13. DISPOSAL CONSIDERATIONS
Waste Classification: Not regulated.
Waste from residues / unused products: Waste disposal must be in accordance with appropriate Federal, State, and local regulations.

14. TRANSPORT INFORMATION

**DOT:**
- DOT shipping name: Aviation regulated liquid n.o.s. (Isoflurane)
- UN Number: UN3334
- DOT Packing Group: None
- DOT Hazard class: 9

**TDG (Canada):**
- TDG Proper shipping name: Not Available.
- TDG UN/NA Number: Not Available.
- TDG Packing Group: Not Available.
- TDG Hazard class: Not Available.

**ADR/RID:**
- ADR Official Transport Name: None
- ADR Proper shipping name: None
- ADR UN/NA number: None
- ADR Hazard Class: None

**ICAO / IATA:**
- IATA Proper shipping name: Aviation regulated liquid n.o.s. (Isoflurane)
- IATA UN NUMBER: UN3334
- IATA Primary Hazard: 9
- IATA Packing group: None
- ICAO ERG Code: None

**IMO / IMDG:**
- IMDG Proper Shipping Name: None
- IMDG Hazard Class and Division: None
- IMDG Packing Group: None
- IMDG Subsidiary Risks: None

15. REGULATORY INFORMATION

**U.S. Regulations:**
- TSCA Inventory List - The product is exempt from TSCA, it is FDA Regulated
- OTHER REGULATIONS:
- Japanese Inventory (ENCS) - This product does not comply with JPENCS

<table>
<thead>
<tr>
<th>Component</th>
<th>Weight %</th>
<th>RCRA Status</th>
<th>CERCLA Reportable Quantity</th>
<th>CERCLA/SARA - 302 Ext. haz. substances</th>
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<td>Forane (Isoflurane, USP)</td>
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STATE REGULATIONS:
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**CANADIAN REGULATIONS:**

Canada DSL Inventory List - This product does not comply with DSL

EU EINECS List - This product complies with EINECS

Risk Phrases: NONE

Safety Phrases: NONE

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**16. OTHER INFORMATION**

This data sheet contains changes from the previous version in section(s)?:
New MSDS format.

Additional information:
Not Available.

Prepared by: Technology Resources, Baxter Healthcare Corporation

To the best of our knowledge, the information contained herein is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

End of safety data sheet: